WeatherClad[®]



Low maintenance shiplap cladding

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Weatherclad[®] is a wood effect fibre cement plank defined and manufactured according to BS EN 12467:2012+A2:2018. Weatherclad® is supplied in a wide range of colours. Weatherclad[®] carries third party BDA Agreement certification from KIWA which should be read in conjunction with this document.



Features and benefits

- Natural timber look with random embossed grain
- Durable for exterior use
- Aesthetically pleasing
- Split pallets available

- Wide range of colours
- Easy to work and fix
- Comprehensive range of colour matched profiles and trims available

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Applications

Weatherclad[®] is a shiplap cladding system to be applied in the principles of a ventilated rainscreen. Weatherclad[®] is designed for external applications where superb durability and performance is required.

Supporting framework which is most commonly timber battens must have adequate durability for the intended use and comply with applicable and appropriate national building codes.

Do not use WeatherClad® in areas where it may remain in contact with standing water i.e. within 150mm of DPC level.

Technical Data

Product size: 3660 x 230 x 7.5mm

Reaction to Fire when factory painted by Euroform - A2- s1,d0 Durability - BS EN 12467 category A, class 2 Service life - minimum 30 years according to BDA Agrement certification

Type of test	Value
Bending strength	7Nmm ²
Minimum apparent density	Minimum 1340kg/m³

Dimension Measurement (mm)	
a) Width Tolerance	+0, -2
b) Length. Tolerance	+0, -5
c) Thickness Range	7.3 - 8.3
d) Straightness (maximum edge deviation)	4
e) Squareness (maximum difference in diagonals)	3

Moisture Control

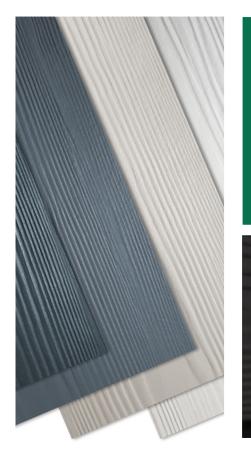
Test	Test Standard	Result	Units
Water vapour resistance factor (u)	BS EN ISO 12572	91	-
Water diffusion - equivalent air layer thickness (Sd)		0.72	m

Strength

Test	Test Standard	Result	Units
Design wind load resistance	ETAG 034	1.33 ⁱⁱ	kN/m ²
Pull through resistance of timber fasteners	BS EN 1383	591.3 511.36 ⁱⁱⁱ 214.97 ^{iv}	N (mean) N (characteristic) N (design)
Mean bending strength (wet)	BS EN 12467	12.8 x 10 ³	kN/m²
Mean modulus of elasticity (wet)		5.44 × 10°	kN/m²
Hard and soft body impact	ISO 7892 and ETAG 034	Use category III and IV	-

ⁱ Values for solid masonry walls with vertical timber battens of 38mm x 47mm at 600mm centres, and 50 x 2.65 mm grade 304 stainless steel annular ring nails
ⁱⁱ Includes partial factor of 1.5
ⁱⁱⁱ Calculated in accordance with BS EN 1990
^{iv} Includes partial factor of 2.4





Colour range

Weatherclad[®] is available in a wide range of standard colours plus RAL and NCS colours on request.

Bespoke RAL and NCS Colours may be subject to minimum order quantities and on extended lead times.

Standard colours

WC01 White WC08 Sand Yellow RAL 9016 S 1510Y

WC52 Pearl

RAL 7030

WC02 Beige RAL 1015

WC10 Blue Grey RAL 7031

WC54 Pewter* 6500N



WC03 Grey Brown RAL 1019

WC14 Atlas Brown 4005 Y50R

WC15 Dark Grey*

WC55 Taupe RAL 7006



WC57 Sage Green RAL 7034

WC60 Forest Grey RAL 7022

WC04 Dark Brown RAL 8019



WC18 Slate Grey* RAL 7024

RAL 7046





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RAL 9001





WC51 Silver Grey RAL 7035



WC62 Violet Blue RAL 7001



WC06 Grey Green RAL 7009





WC61 Burnt Red S 5040 Y80R



WC50 Black RAL 9017

* Stocked Colours













battens

Do not use Weatherclad[®] in areas where it may remain in contact with standing water for example within 150mm of DPC level.

Install Weatherclad[®] with a minimum 15mm drained and ventilated cavity.

Timber battens should have a minimum dimension of 15mm deep x 50mm wide and be positioned at maximum span of 600mm.

General fixing instructions to vertical timber

Supporting framing components must have adequate durability for the intended use and comply with applicable and appropriate national building codes.



Please observe minimum edge distances for fixings as explained overleaf.

Fixings are generally concealed as planks should overlap by approximately 30mm to the plank below. These principles ensure that the system is ventilated to reduce the risk of moisture penetration into the building. A breather membrane should be used behind the planks under the supporting battens to the face of the sheathing board.

At joints the battens must be wide enough to ensure that plank edges can each be fixed sufficiently considering the minimum plank edge fixing distances.









Screw fixing

Screw fixing is recommended for the most secure fastening of Weatherclad[®] screws should be self-drilling, stainless steel, wafer head or countersinking with minimum dimensions 4.0 x 45mm.



Description: Stainless steel grade 304 annular ring nail Size: 50 x 2.65 mm Ensure that plank is flush to battens before nailing. Do not nail closer than 50mm to edges.

Screws must not infringe closer than 50mm to plank edges without pre-drilling. With pre-drilling fixings may be positioned up to 20mm from plank edges. Fixings should not be closer than 20mm to the top edge of the planks. Care must be taken to ensure that screws are not over driven causing undue stress and potential rupture to the planks.

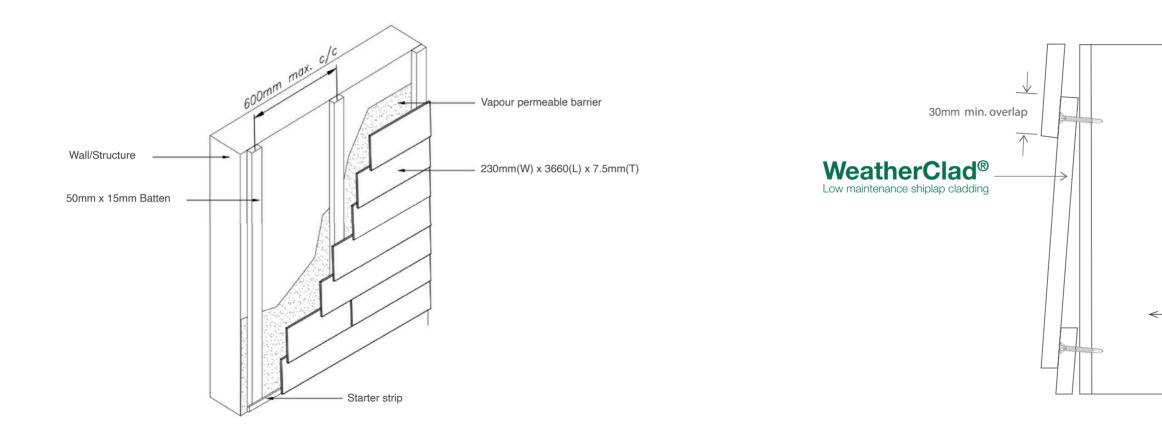
Fixings should not be closer than 20mm to the top edge of the planks. When using the pneumatic nail gun trials should be carried out to ensure that the torque setting fixes the planks flush to the timber studs and does not over fire the nail into the plank causing rupture.

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N.B in each of the above methods the top fixings will be visible. Colour matched screws are recommended for the top plank to reduce the visibility of these fixings. Alternatively touch up paint or certain profiles can be used to hide the fixing.





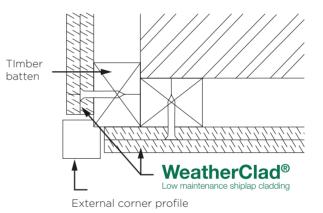
Planks should be installed application and with a m overlap to the plank bend the fixing opposite.	inimum 30mm
Planks should not be inst 150mm of building DPC I	
Measures to prevent moi into the building should I main structure behind th (e.g. a breather membrar	pe used to the e planks
Installation should start a the façade using a base s	
- Timber stud	
- Breather membrane	
- Sheathing board	

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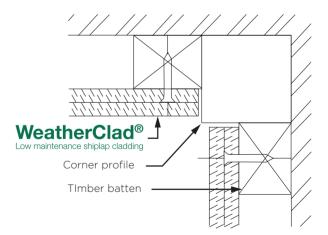




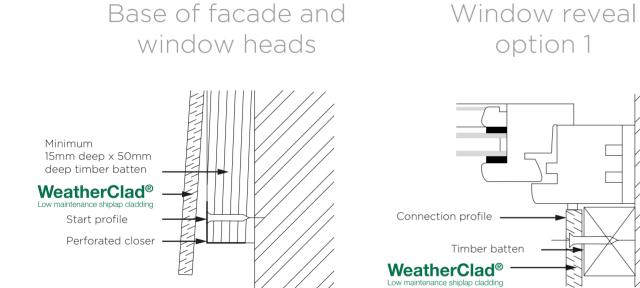
External corner



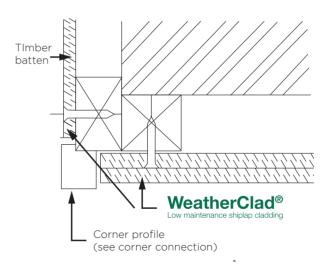
Internal corner



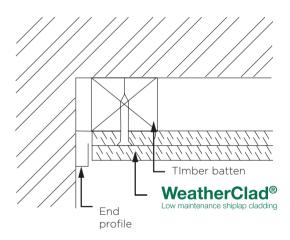




Window reveal option 2



End of elevation





Processing

Manual cutting with a handsaw

Ensure that 'hardened point' saws are selected to maximise quality of cut and longevity of saw blade.

Power saws

Circular saw is most popular, use tungsten tip or diamond blades. Tungsten tipped blades with around 36 teeth. Diamond dusted blade with 36-44 grit. Recommended blade diameter - 180mm. Cutting to the back of the plank is recommended for the best finish.







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Aluminium Profile General Details

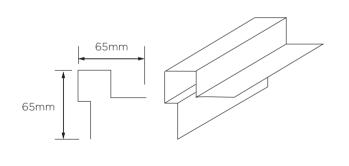


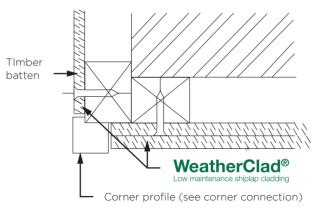
Asymmetrical external corner profile window/ door reveal

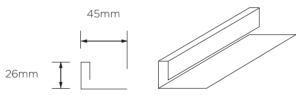
End profile

Plan and isometric detail

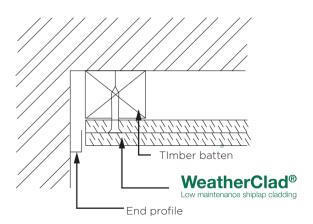




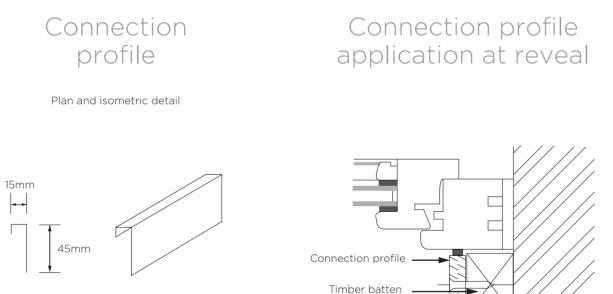




End profile application

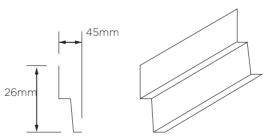




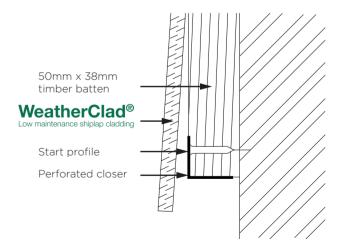


Start profile

Plan and isometric detail



Start profile application at window head and base of system





Symmetrical external corner profile

Plan and isometric detail

Symmetrical external corner profile application

60mm **WeatherClad®** Low maintenance shiplap cladding 60mm Corner profile Timber batten

The key sequence for installation is:

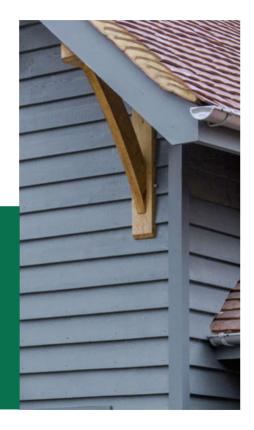
- Fix the base plate (also known as starter/profile strip) to the timber battens/steel rails; Fix end and corner profiles to all openings
- ٠ •
- Place base panels on the starter profile and fix to the timber battens/steel rails ٠
- Place spacers between joints as a guide for alignment •
- Place the product on the spacers and fix to the timber battens/steel rails allowing ٠ 30mm overlap of the lower edge over the previous row;
- Install subsequent courses of the product as above with ends staggered; ٠
- At the top of the supporting wall, install a ventilation grille allowing for a 10mm gap ٠ between the upper Product component and soffit Product component



Storage and handling

Weatherclad[®] is supplied in a fully dry state and is weather protected by plastic sheeting. Do not allow planks to ingress moisture prior to installation. When storing overnight planks should be protected with plastic sheeting or similar and on flat pallets elevated minimum 50mm from ground level.

Each pallet is labelled with instructions regarding handling and storage of product. Boards should be carried vertically on their edges when transported on site. Care should be taken when removing the planks from their pallets ensuring that the planks are not dragged which could cause damage to the decorative paint finish.







Efflorescence Salts

Efflorescence or 'lime bloom' is an occasional phenomenon that can affect cement-based products. It is caused by moisture entering the rear of the product and is no way detrimental to the performance of the product. Water dissolves salts within the product, this salt solution migrates to the substrate's surface, and a salt deposit remains after the war evaporates. Efflorescence is not normally due to faulty materials.

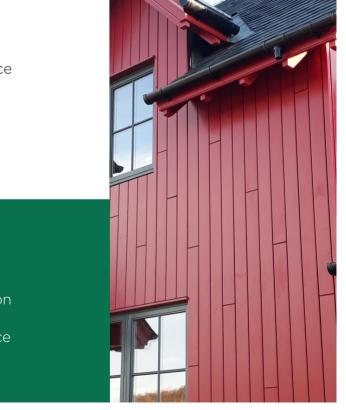


Cement contains an amount of free lime. When water is added, a series of chemical reactions commence which result in the setting and hardening of the cement, which is accompanied by the release of more lime in the form of Calcium Hydroxide. This salt is sparingly soluble in water and the supersaturated solution deposits crystals on the surface of the Weatherclad®

The prime cause for the onset of efflorescence is the retention of water between the Weatherclad® planks whilst retained in the pack or its installation in very wet conditions.

It is recommended that Weatherclad[®] is stored under cover and clear of the ground prior to being used on site. The polythene wrapper should not be relied on for protection in the open. Care should be taken to prevent excessive moisture running down the rear face of the Weatherclad[®] during installation.

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Efflorescence

Salts (Continued)

A ventilated cavity behind the WeatherClad® will help to prevent moisture becoming trapped.

The duration of efflorescence is dependent on the quality and type of deposit and upon prevailing conditions. Water, the element that is initially responsible for its appearance, is also largely responsible for its disappearance.











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Rainwater being slightly acidic not only dissolves the deposit, but also mechanically removes it by movement down the board. Although it is impossible to state categorically how long efflorescence will take to be removed by wind and rain; a period of suitably bad weather is usually sufficient to restore the WeatherClad® to an even appearance.



Efflorescence Salts (Continued)

Washing with warm water and a soft brush can accelerate its removal; however care should be taken to avoid damaging the painted surface. More stubborn deposits can be removed with 9.5% acetic acid.

Allow to react for a few minutes but do not allow drying out, and then wash with plenty of cold water. Repeat procedure if required. Try on a small area to avoid damage.

Note: Colour variation is prevalent in all cementitious products; however this does not in any way impact on the boards performance.











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